

Teaching materials

Deliverable 1. Platform operation

MISCE project

Mechatronics for Improving and Standardizing Competences in Engineering



Competence: Automation Technology

Workgroup: University of Cagliari

University of Cassino and Southern Lazio



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Mechatronics for Improving and Standardizing Competences in Engineering, MISCE
Competence: Automation Technology
Document: Deliverable 1. Platform operation

This document corresponds to the first deliverable for the competence “Automation Technology”
using the ‘Test-Bed_n.5’

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1 How to start

In order to connect the PC with the PLC (for the first time), please select the correct procedure:










<p>1. click on “Accessible devices”,</p>  <p>2. click “Download to Device”</p>  <p>3. Click “Start CPU”</p> 	<p>1. click on “Accessible devices”,</p>  <p>2. click “Download to Device”</p>  <p>3. Click “Start CPU”</p> 	<p>1. click on “Accessible devices”,</p>  <p>2. click “Download to Device”</p>  <p>3. Click “Start CPU”</p> 
a)	b)	c)

Figure 1. Procedure to start the first time the PLC.

Please write here the correct answer: (a, b, c): _____

If the PC has been connected previously to the PLC, the procedure will be the same?

☐ Yes

☐ No

In both case, can you explain your answer?

2 Sub-System identification-1

In order to identify the specific sub-systems, please indicate the valves system :

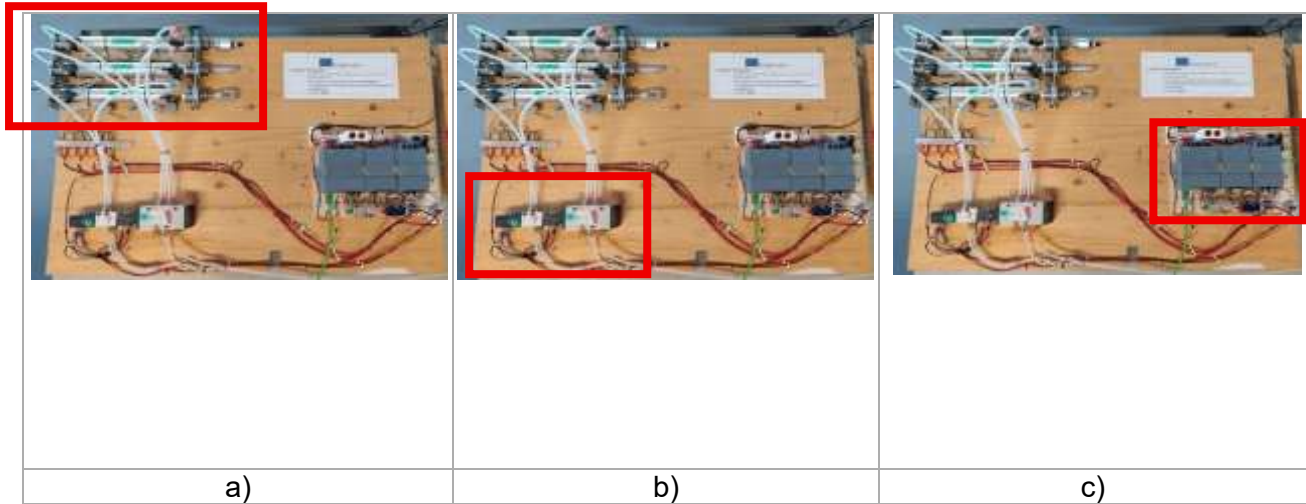


Figure 2. Sub System 1.

Please write here the correct answer: (a, b, c): _____

If we remove this sub-system, the PLC, will work in the same way?

- ☐ Yes
- ☐ No
- ☐ Not possible to answer

In all cases, can you explain your answer?



5 Sub-System identification-4

In order to identify the specific sub-systems, please indicate the pneumatic cylinder :

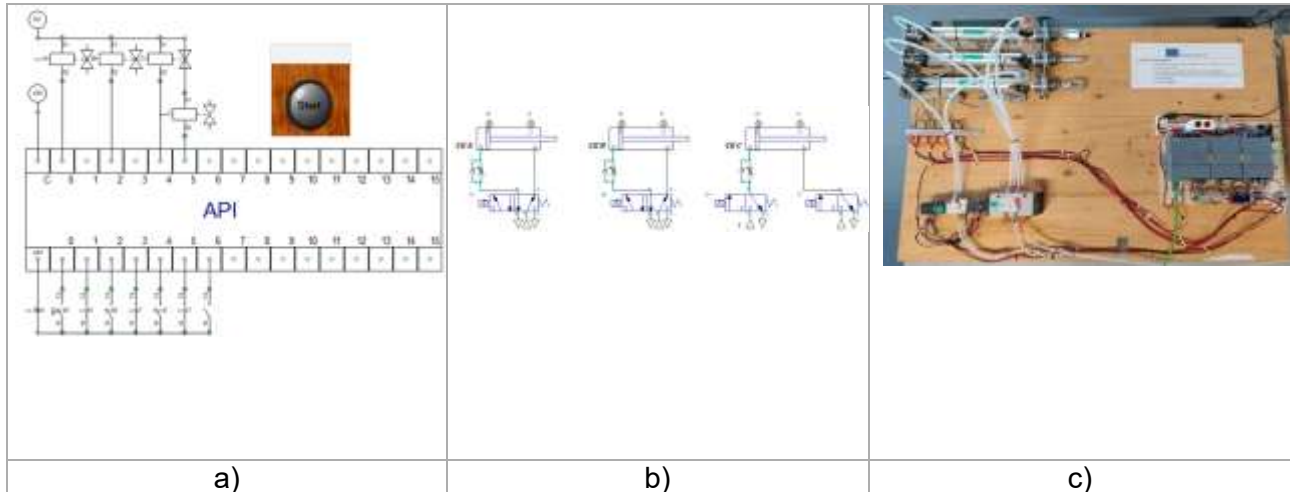


Figure 2. Sub System 4 .

Please write here the correct answer: (a, b, c): _____

If we remove this sub-system, the PLC, will work in the same way?

☐ Yes

☐ No

☐ Not possible to answer

In all cases, can you explain your answer?



6 Start the System from virtual HMI

In order to run from “Virtual HMI” the automatic system, please select the correct button to press:

- Click on “Start from HMI”.



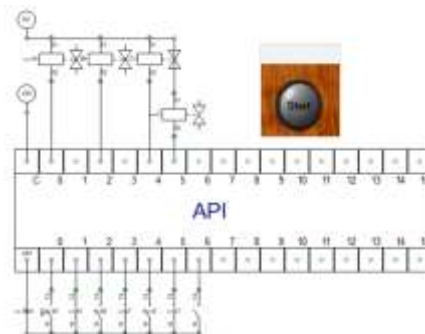
a)

- Click on “Start from HMI”.



b)

- Click on “Star”.



c)

Figure 4. Start from virtual HMI.

Please write here the correct answer: (a, b, c): _____